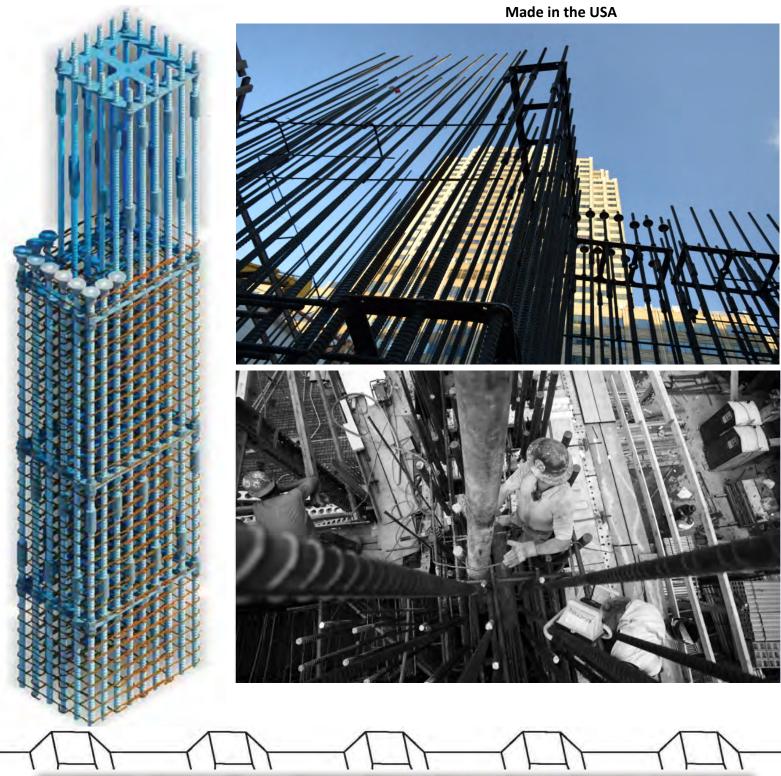


# STRESSBAR STEEL SYSTEMS INTERNATIONAL, INC.

SSSI HIGH STRENGTH THREADED BAR MATERIAL



ENGINEERED SYSTEMS

#### INTRODUCTION

The marriage of high strength reinforcing steel and high strength concrete is coming of age. The building trend is leaning towards taller and slender building designs. These structures require substantially larger quantities of steel reinforcement and higher concrete strengths.

The engineering community has realized using higher grades of reinforcing steel bars, in larger diameters, for specific areas of buildings such as columns and shear walls, reduces congestion.

Stressbar Steel Systems International, Inc., offers a full line of threaded bars and accessories in grades 80 & 97 KSI. We provide reliable and supportive services to fulfill your needs. Our innovative products are guaranteed to meet the expanding demands of today's and tomorrow's engineering projects. Our in-house engineering staff can provide Value Engineering and shop drawings in a project-by-project basis.

Conveniently located 3 miles West of NYC via the G.W. Bridge, Stressbar can respond quickly and efficiently on deliveries to job sites in North Jersey, Connecticut and all Boroughs of NYC.



### **SSSI-ADVANTAGES**

- The use of Grade 80 and 97 ksi threaded bars vs. Grade 60 reinforcement with lap splices reduce congestion and weight significantly.
- Columns & Shearwalls can be designed and constructed with smaller foot prints, thereby resulting in greater floor square footage for sale by developers.
- Reduced weight in reinforcing steel leads to "greener" projects.
- Contractors can purchase in "Neat Quantities" since threaded bars are precisely cut to length prior to shipping to site.
- The threaded bars can be prefabricated offsite in modules using steel templates and couplers for fast erection when delivered to job site. Modules also can be delivered with tie-steel in place. SSSI bar thread deformations are coarse and continuous throughout the bar. These threads are basically "Damage Proof" as compared to fine machined threaded ends on rebars by other suppliers.
- Field problems can be corrected easier since the threaded bars can be cut and coupled at any point along their entire lengths.



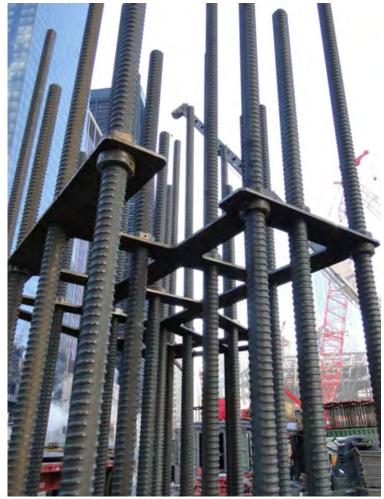
Above: Prefabricated Caisson cages shop fabricated. 12 ea #24 Gr. 80 ksi Multi Bar Caisson

- Tie steel (such as candy canes) are significantly reduced due to fewer vertical elements.
- The prefabricated modules can be assembeld in one, two, or three floor heights. In Addition to potential monetary savings, the use of the prefabricated modules may help in speeding up the construction project's schedule.
- Reduction in rebar congestion will result in easier concrete placement with fewer chances of concrete honeycombs.
- Alignment of vertical steel is easier due to the stiffness of the larger diameter threaded bars with mechanical couplers.

Modular fabrication begins with templates manufactured specifically for each project and are uniquely designed for each location within the structure; one project can have many different types of templates. The threaded bars are fed through cutouts in the templates and held in place with positioning nuts. The bars and plates act as one unit, which can easily be lifted into place with a crane.







LEFT: STICK UP LENGTHS AFTER CONCRETE SLAB HAS BEEN POURED



ABOVE: PREFABRICATED LINK BEAM, WITH HARDWARE AND LATERAL REINFORMCEMENT PRIOR TO SHIPPING TO SITE





ABOVE: LINK BEAMS COMPLETELY PREFABRICATED WITH HARDWARE AND LATERAL REINFORMCEMENT PRIOR TO SHIPPING TO SITE.

Due to the greater cross-sectional areas of the larger diameter bars, and the use of steel templates with positioning nuts, our prefabricated systems remain aligned for easy connections. These systems remain rigid and uniform throughout the construction of the superstructure.





Our system makes construction run faster and smoother. It allows for multiple bars to be installed at a time with one crane lift. Only two couplers have to be threaded before the crane can detach. Threading the couplers to join adjacent bars is easy and done in seconds.

Additionally, less tie steel is required around the vertical bars. The high strength and increased diameter of our bars allows less vertical bars to be used in any given cluster. This means that fewer vertical bars have to be tied to resist buckling, leading to less required tie steel reinforcement. You save time and money by having to install fewer "candy-canes" throughout the vertical sections.

Furthermore, the system has benefits that ease the overall construction process. With the cages shipped fully prefabricated from our warehouse, congestion on the job site is reduced, and organization becomes simpler. Bar congestion is also reduced in heavily reinforced areas since equivalent strength can be achieved with fewer bars, which allows concrete to be placed more easily. Benefits are also seen in the physical erection of the structure, as the rigidity of our bars maintains vertical alignment of columns and shear walls significantly better than conventional rebar and wire ties.



ABOVE: 99 HUDSON STREET, NEW JERSEY. CAGES FABRICATED USING #20 GRADE 80 SSI THREADED BAR).





### GRADE 80



| Grade 75/80      | Size | Nominal | Diameter   | Maxim | um OD | Aı                 | rea                | Wei      | ght    | Yield | Load | Ultimate | Strength |
|------------------|------|---------|------------|-------|-------|--------------------|--------------------|----------|--------|-------|------|----------|----------|
| SSSI Part Number | #    | [in]    | [mm]       | [in]  | [mm]  | [in <sup>2</sup> ] | [mm <sup>2</sup> ] | [lbs/ft] | [kg/m] | Kips  | kN   | Kips     | kN       |
| BR2280S          | 7    | 7/8     | 22         | 0.953 | 24.2  | 0.60               | 387                | 2.04     | 3.03   | 48    | 214  | 58       | 258      |
| BR2580S          | 8    | 1       | 25         | 1.106 | 28.1  | 0.79               | 510                | 2.60     | 3.87   | 63    | 280  | 83       | 369      |
| BR2880S          | 9    | 1 1/8   | 28         | 1.236 | 31.4  | 1.00               | 645                | 3.25     | 5.06   | 80    | 356  | 105      | 467      |
| BR3280S          | 10   | 1 1/4   | 32         | 1.413 | 35.9  | 1.27               | 819                | 4.25     | 6.32   | 102   | 454  | 133      | 592      |
| BR3680S          | 11   | 1 3/8   | 36         | 1.587 | 40.3  | 1.56               | 1006               | 5.37     | 8.00   | 125   | 556  | 163      | 725      |
| BR4380S          | 14   | 1 3/4   | 43         | 1.886 | 47.9  | 2.25               | 1452               | 7.65     | 11.38  | 180   | 801  | 236      | 1050     |
| BR5780S          | 18   | 2 1/4   | 57         | 2.465 | 62.6  | 4.00               | 2581               | 13.60    | 20.24  | 320   | 1423 | 420      | 1868     |
| BR6380S          | 20   | 2 1/2   | 63         | 2.717 | 69.0  | 4.91               | 3168               | 16.71    | 24.65  | 393   | 1748 | 515      | 2291     |
| BR7580S          | 24   | 3       | <b>7</b> 5 | 3.209 | 81.5  | 6.85               | 4419               | 23.27    | 34.63  | 548   | 2438 | 719      | 3198     |
| BR8980S          | 28   | 3 1/2   | 90         | 3.880 | 89.0  | 9.61               | 6200               | 32.70    | 48.66  | 769   | 3421 | 1009     | 4488     |
| BR10080S         | 32   | 4       | 100        | 4.290 | 109.0 | 12.17              | 7852               | 41.40    | 61.61  | 974   | 4333 | 1278     | 5685     |

### GRADE 97

|    | Grade 97      | Size | Nominal | Diameter   | Maxim | um OD | А                  | rea                | Wei      | ght    | Yield | Load | Ultimate | Strength |
|----|---------------|------|---------|------------|-------|-------|--------------------|--------------------|----------|--------|-------|------|----------|----------|
|    | SSSI P/Number | #    | [in]    | [mm]       | [in]  | [mm]  | [in <sup>2</sup> ] | [mm <sup>2</sup> ] | [lbs/ft] | [kg/m] | Kips  | kN   | Kips     | kN       |
| 6  | BR2297S       | 7    | 7/8     | 22         | 0.953 | 24.2  | 0.59               | 380                | 2.04     | 3.03   | 57    | 255  | 66       | 294      |
|    | BR2597S       | 8    | 1       | 25         | 1.083 | 27.5  | 0.79               | 510                | 2.59     | 3.85   | 77    | 341  | 88       | 391      |
| 7  | BR2897S       | 9    | 1 1/8   | 28         | 1.228 | 31.2  | 1.00               | 645                | 3.25     | 4.84   | 97    | 431  | 112      | 498      |
| 18 | BR3297S       | 10   | 1 1/4   | 32         | 1.319 | 33.5  | 1.27               | 819                | 3.73     | 5.55   | 123   | 548  | 142      | 632      |
| И  | BR3697S       | 11   | 1 3/8   | 36         | 1.543 | 39.2  | 1.56               | 1006               | 5.07     | 7.54   | 151   | 673  | 175      | 778      |
| 7  | BR4397S       | 14   | 1 3/4   | 43         | 1.886 | 47.9  | 2.34               | 1510               | 7.65     | 11.38  | 227   | 1010 | 263      | 1170     |
| 4  | BR5797S       | 18   | 2 1/4   | 57         | 2.472 | 62.8  | 4.14               | 2671               | 14.08    | 20.95  | 402   | 1786 | 465      | 2068     |
|    | BR6397S       | 20   | 2 1/2   | 63         | 2.717 | 69.0  | 4.91               | 3168               | 16.68    | 24.82  | 476   | 2119 | 552      | 2455     |
| h  | BR7597S       | 24   | 3       | <b>7</b> 5 | 3.209 | 81.5  | 6.85               | 4419               | 23.27    | 34.68  | 664   | 2956 | 770      | 3425     |

## GRADE 100

|               |      |         |          |       |       |                    |                    |          |        |       |      |          | The same of the sa |
|---------------|------|---------|----------|-------|-------|--------------------|--------------------|----------|--------|-------|------|----------|--|
| Grade 100     | Size | Nominal | Diameter | Maxim | um OD | А                  | rea                | Wei      | ight   | Yield | Load | Ultimate | Strength   |
| SSSI P/Number | #    | [in]    | [mm]     | [in]  | [mm]  | [in <sup>2</sup> ] | [mm <sup>2</sup> ] | [lbs/ft] | [kg/m] | Kips  | kN   | Kips     | kN   |
| BR22100S      | 7    | 7/8     | 22       | 0.953 | 24.2  | 0.60               | 380                | 2.04     | 3.03   | 60    | 267  | 69       | 307  |
| BR25100S      | 8    | 1       | 25       | 1.083 | 27.5  | 0.76               | 510                | 2.59     | 3.85   | 76    | 338  | 88       | 391  |
| BR28100S      | 9    | 1 1/8   | 28       | 1.228 | 31.2  | 0.95               | 645                | 3.25     | 4.84   | 95    | 423  | 110      | 489  |
| BR32200S      | 10   | 1 1/4   | 32       | 1.319 | 33.5  | 1.10               | 819                | 3.73     | 5.55   | 110   | 489  | 127      | 565  |
| BR36100S      | 11   | 1 3/8   | 36       | 1.543 | 39.2  | 1.49               | 1006               | 5.37     | 8.00   | 156   | 695  | 205      | 912  |
| BR43100S      | 14   | 1 3/4   | 43       | 1.886 | 47.9  | 2.25               | 1510               | 7.65     | 11.38  | 225   | 1001 | 295      | 1314   |
| BR57100S      | 18   | 2 1/4   | 57       | 2.472 | 62.8  | 4.00               | 2671               | 14.08    | 20.95  | 400   | 1786 | 525      | 2335   |
| BR63100S      | 20   | 2 1/2   | 63       | 2.717 | 69.0  | 4.91               | 3168               | 16.68    | 24.82  | 491   | 2185 | 645      | 2868   |
| BR759100S     | 24   | 3       | 75       | 3.209 | 81.5  | 6.85               | 4419               | 23.27    | 34.68  | 685   | 3047 | 899      | 3999   |

### SSSI - HARDWARE ACCESSORIES

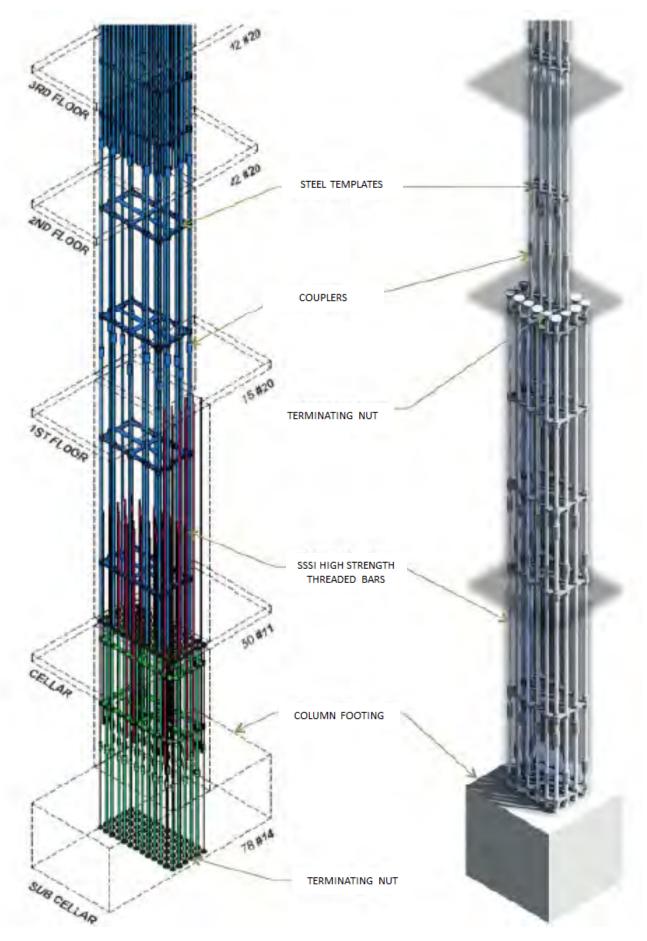
|          |     | 17%      |     |         |             |        |       |
|----------|-----|----------|-----|---------|-------------|--------|-------|
| COUPLER  |     |          |     | GRADE 8 | 0 KSI ITEMS | •      |       |
| Part No. |     | BAR SIZE |     | 0       | .D          | Lenç   | gth   |
|          | No. | Inches   | mm  | Inches  | mm          | Inches | mm    |
| C2280M   | 7   | 7/8"     | 22  | 1.50    | 38          | 4.33   | 110   |
| C2580M   | 8   | 1"       | 25  | 1.77    | 45          | 4.53   | 115   |
| C2880M   | 9   | 1-1/8"   | 28  | 1.89    | 48          | 4.92   | 125   |
| C3280M   | 10  | 1-1/4"   | 32  | 2.24    | 57          | 5.51   | 140   |
| C3680M   | 11  | 1-3/8"   | 36  | 2.50    | 63.5        | 5.91   | 150   |
| C4380M   | 14  | 1-3/4"   | 43  | 2.99    | 76          | 7.62   | 193.5 |
| C5780M   | 18  | 2-1/4"   | 57  | 3.74    | 95          | 8.66   | 220   |
| C6380M   | 20  | 2-1/2"   | 63  | 4.02    | 102         | 10.24  | 260   |
| C7580M   | 24  | 3"       | 75  | 4.49    | 114         | 11.81  | 300   |
| C8980M   | 28  | 3-1/2"   | 89  | 5.00    | 127         | 13.39  | 340   |
| C10080M  | 32  | 4"       | 100 | 5.51    | 140         | 15     | 380   |

| <b>FULL LOAD NUT</b> |     |          |     | GRAD   | E 80 KSI ITI | EMS    |       |
|----------------------|-----|----------|-----|--------|--------------|--------|-------|
| Part No.             |     | BAR SIZE |     | О.     | D            | Lenç   | gth   |
|                      | No. | Inches   | mm  | Inches | mm           | Inches | mm    |
| RN2280M              | 7   | 7/8"     | 22  | 1.50   | 38           | 1.77   | 45    |
| RN2580M              | 8   | 1"       | 25  | 1.77   | 45           | 1.97   | 50    |
| RN2880M              | 9   | 1-1/8"   | 28  | 1.89   | 48           | 2.36   | 60    |
| RN3280M              | 10  | 1-1/4"   | 32  | 2.24   | 57           | 2.56   | 65    |
| RN3680M              | 11  | 1-3/8"   | 36  | 2.50   | 63.5         | 2.76   | 70    |
| RN4380M              | 14  | 1-3/4"   | 43  | 2.99   | 76           | 3.74   | 95    |
| RN5780M              | 18  | 2-1/4"   | 57  | 3.74   | 95           | 4.33   | 110   |
| RN6380M              | 20  | 2-1/2"   | 63  | 4.02   | 102          | 4.53   | 115   |
| RN7580M              | 24  | 3"       | 75  | 4.49   | 114          | 5.71   | 145   |
| RN8980M              | 28  | 3-1/2"   | 89  | 5.24   | 133          | 6.69   | 170   |
| RN10080M             | 32  | 4"       | 100 | 5.75   | 146          | 7.50   | 190.5 |
|                      |     |          | 76  |        |              | 77.1   |       |

|          |     |          | 76 |         |             |        |     |
|----------|-----|----------|----|---------|-------------|--------|-----|
| COUPLER  |     |          |    | GRADE 9 | 7 KSI ITEMS |        |     |
| Part No. |     | BAR SIZE |    | 0.      | .D          | Leng   | jth |
|          | No. | Inches   | mm | Inches  | mm          | Inches | mm  |
| C2297M   | 7   | 7/8"     | 22 | 1.46    | 38          | 4.33   | 110 |
| C2597M   | 8   | 1"       | 25 | 1.77    | 45          | 4.72   | 120 |
| C2897M   | 9   | 1-1/8"   | 28 | 1.97    | 50          | 5.51   | 140 |
| C3297M   | 10  | 1-1/4"   | 32 | 2.17    | 55          | 5.91   | 150 |
| C3697M   | 11  | 1-3/8"   | 36 | 2.56    | 65          | 6.69   | 170 |
| C4397M   | 14  | 1-3/4"   | 43 | 3.15    | 80          | 7.87   | 200 |
| C5797M   | 18  | 2-1/4"   | 57 | 3.94    | 100         | 9.84   | 250 |
| C6397M   | 20  | 2-1/2"   | 63 | 4.33    | 110         | 11.81  | 300 |
| C7597M   | 24  | 3"       | 75 | 4.53    | 115         | 13.75  | 349 |
|          |     |          |    |         |             |        |     |

| Crogrivi      | 24  | <u> </u> | 75 | 4.00   | 110          | 10.75  | 049 |
|---------------|-----|----------|----|--------|--------------|--------|-----|
| FULL LOAD NUT |     |          |    | GRAD   | E 97 KSI ITE | MS     |     |
| Part No.      |     | BAR SIZE |    | 0      | .D           | Lenç   | gth |
|               | No. | Inches   | mm | Inches | mm           | Inches | mm  |
| RN2297M       | 7   | 7/8"     | 22 | 1.46   | 38           | 2.17   | 55  |
| RN2597M       | 8   | 1"       | 25 | 1.77   | 45           | 2.17   | 55  |
| RN2897M       | 9   | 1-1/8"   | 28 | 1.97   | 50           | 2.36   | 60  |
| RN3297M       | 10  | 1-1/4"   | 32 | 2.17   | 55           | 2.56   | 65  |
| RN3697M       | 11  | 1-3/8"   | 36 | 2.56   | 65           | 2.76   | 70  |
| RN4397M       | 14  | 1-3/4"   | 43 | 3.15   | 80           | 3.54   | 90  |
| RN5797M       | 18  | 2-1/4"   | 57 | 3.94   | 100          | 4.72   | 120 |
| RN6397M       | 20  | 2-1/2"   | 63 | 4.33   | 110          | 5.71   | 145 |
| RN7597M       | 24  | 3"       | 75 | 4.53   | 115          | 6.90   | 175 |





PREABRICATED MODULES + CAGES DEPICTED ABOVE ARE PROTECTED UNDER UNITED STATES PATENT NOS. 8,375,678 + 8,381,479

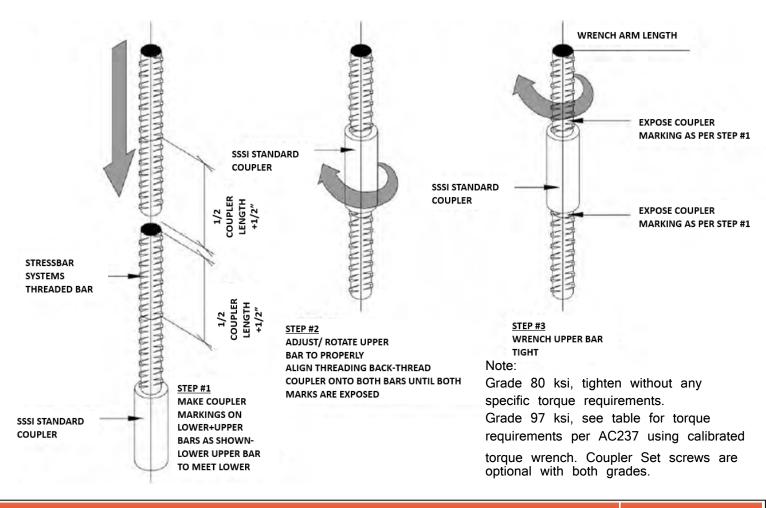
#### **COUPLER INFORMATION**

Stressbar Steel Systems International, Inc. distributes couplers for all available bar sizes. Our bars are continuously threaded along their entire length and are easily coupled to eliminate the need for field lap spicing. Couplers are designed and manufactured to develop 125% of the published yield strength of the threaded bars.



### Installation Procedure Grade 80 + 97 Couplers

- Mark each bar to be coupled with tape or paint at a distance of half the length of the coupler from bar ends.
- Fully thread the coupler onto one bar.
- Align the adjacent bar with the bar containing the coupler.
- Spin the coupler over the adjacent bar until half of the coupler engages each bar to expose markings on both bars.
- Wrench tight the upper bars to cut slack and secure couplers.



| NOMINAL<br>DIAMETER | TORQUE |       |  |  |  |  |
|---------------------|--------|-------|--|--|--|--|
| (mm) Size           | KN - m | FT-Lb |  |  |  |  |
| 25 (8)              | 0.19   | 140   |  |  |  |  |
| 28 (9)              | 0.22   | 160   |  |  |  |  |
| 30 (10)             | 0.24   | 180   |  |  |  |  |
| 35 (11)             | 0.27   | 200   |  |  |  |  |
| 43 (14)             | 0.31   | 230   |  |  |  |  |
| 57.5 (18)           | 0.35   | 260   |  |  |  |  |
| 63.5 (20)           | 0.41   | 300   |  |  |  |  |

REFERENCE: Acceptance Criteria for Threaded High-Strength Steel Bars for Concrete Reinforcement AC 237 Table 3, page 4



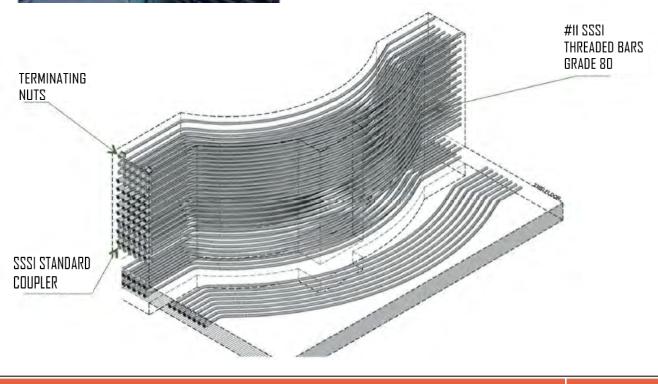
ABOVE: CONTRACTORS THREAD COUPLERS UP TOWARDS UPPER BARS UNTIL MARKINGS ARE EXPOSED

In addition to vertical reinforcement, our high strength bars have been used in horizontal applications shown below:









With our clients in mind, SSSI can ship couplers pre-attached to threaded bars for ease of installation on site. Shipped in easy to handle bundles, our material can be picked up and placed by hand. The following images display projects utilizing our bars and couplers without steel templates. in this case, the "loose" bars with pre-attached couplers were installed individually from the story below.



ABOVE: THREADED BARS ARE DELIVERED TO SITE WITH ATTACHED COUPLERS FOR EASIER INSTALLATION



LEFT: HARBORSIDE 200 GREENE STREET, JERSEY CITY, NEW JERSEY



### STRESSBAR STEEL SYSTEMS INTERNATIONAL, INC.

#### VALUE ENGINEERING CONCEPTS REVOLUTIONIZING THE CONSTRUCTION INDUSTRY



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